AMENDMENTS In the Claims

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49.(currently amended)	An extruded oriented film which is in the form of a crosslaminate, in
which it is laminated to anothe	r oriented film, whereby the main directions of orientation cross each
other, or is in the form of a r	ope, twine or woven-tape products, the film comprising a layer of
comprising a polymer alloy of	at least two polymers P1 and P2, which both where the polymers P1
and P2 are at least partly crysts	alline at temperatures less than 100 °C, wherein the polymer P2 in its
unoriented state at 20°C exhib	oits a coefficient of elasticity (E1) which is at least 15% lower than a
coefficient of elasticity (E2)) of the polymer P1, and the alloy comprises a dispersion of
microscopically fine fibrils or	r fibril network of the polymer P1 surrounded by the polymer P2,
wherein each fibril extends m	ainly substantially in one direction and has a width and a thickness
wherein a mean of the width a	and the <u>a mean</u> thickness is that are less than or equal to about $5\mu m$,
and wherein	
a) the polymer P1	fibrils are flat and substantially parallel with the main surfaces of the
film, the fibrils	s have a thicknesses less than or equal to about 1 µm and the fibrils
have a width at	t least 5 times their thickness, and/or-
b) the oriented fil	m exhibits locations of rupture of the polymer P1 fibrils, where the
fibrils are broke	en and where the, locations extend in a generally linear fashion across
the film at an a	ingle to the direction of orientation.
50.(currently amended)	The film according to claim 49, wherein further comprising a minor
· · · · · · · · · · · · · · · · · · ·	least one side of the alloy layer to enhance bonding properties and/or
modify frictional properties of	the film.
` '	The film according to claim 50, wherein the polymer P1 comprises to be better that the polymer P2 comprises a propylene

The film according to claim 51, wherein the polypropylene is

52.(currently amended)

1 2 3

1 2 3

- 2 comprises a crystalline copolymer of propylene. The film according to claim 51, wherein the polyethylene is comprises 1 53.(currently amended) 2 a copolymer of ethylene. 54.(currently amended) The film according to claim 49, wherein the film is in the form is of 2 a crosslaminate 1 55.(currently amended) The film according to claim 49, wherein the film is in the form is of 2 a rope, twine or woven-tape products. 1 56.(currently amended) An extruded film comprising a layer of including an alloy of 2 comprising at least two polymers P1 and P2 and further comprising, in longitudinal cross-section 3 perpendicular to the main surfaces of the film, at least 4 die lines, which both where the polymers P1 and P2 are at least partly crystalline at temperatures under 100°C, and are incompatible to such 4 5
- an extent that they exist as and form separate phases in the layer final film but are compatibilized 6 sufficiently for practical purposes, where the alloy comprises comprising a dispersion of 7 microscopically fine fibrils or fibril network of the polymer P1 surrounded by the polymer P2, 8 wherein each the fibrils extends mainly substantially in one direction, where the fibrils of the 9 polymer P1 are flat, and generally are substantially parallel with the main surfaces of the film, have 10 a with thicknesses generally around or lower than less than or equal to about 1 um, and have a width 11 at least 5 times the thickness, and where the polymer P1 is chosen to exhibit has desirable barrier 12 properties and further comprising, in longitudinal cross-section perpendicular to the main surfaces 13 of the film, at least 4 die lines.
- 1 57.(previously presented) The film according to claim 56, further comprising a minor coextruded
 2 surface layer on at least one side of the alloy layer to enhance bonding properties and/or modify its
 3 frictional properties.
- 58.(previously presented) The film according to claim 56, wherein the polymer P1 comprising
 EVOH, vinylidene chloride polymers or polyamide.

- 1 59.(previously presented) The film according to claim 56, wherein the film is uniaxially or
 - biaxially oriented and is laminated to another oriented film, whereby the main directions of
- 3 orientation cross each other.

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- 1 60.(currently amended) A cellular expanded film made by extrusion in the presence of an
 2 expansion agent, where the film is made from comprises an alloy of at least two polymers P1 and
- 3 P2, which both where the polymers are at least partly crystalline at temperatures under 100°C, and
- 12, which dots and the polyments are at least partly or you mile at temperatures and of the
- 4 <u>where</u> the alloy comprising a dispersion of microscopically fine fibrils or a fibril network of the
- 5 polymer P1 surrounded by the polymer P2, where each the fibrils extends mainly substantially in one
- 6 direction, and is are flat, each fibril has have a thicknesses less than or equal to about 1μm, and each
- 7 fibril has have a width at least 5 times its thickness.
- 1 61.(previously presented) The film according to claim 60, wherein the film is uniaxially or
- 2 biaxially oriented and is laminated to another film, where the main directions of orientation cross
- 3 each other.
- 1 62.(previously presented) The film according to claim 60, wherein the film is in the form of rope,
- 2 twine or woven-tape products.
- 63.(previously presented) The film according to claim 60, wherein the film is in the form of split
- 2 fibre products.

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- 1 64.(previously presented) The film according to claim 60, wherein the polymer P2 in its
- 2 unoriented state at 20°C exhibits a coefficient of elasticity (E1) which is at least 15% lower than an
 - a coefficient of elasticity (E2) of the polymer P1.
 - 65.(currently amended) The film according to claim 56, wherein the polymer P2 is comprises
- 2 a copolymer of propylene or polyethylene.
- 1 66.(previously presented) The film according to claim 56, wherein, in the alloy, a weight

67.(canceled) 68.(canceled) 69.(canceled) 70.(canceled) 71.(canceled) 72.(canceled) 73.(canceled) 74.(canceled) 75.(canceled) 76.(canceled) 77.(canceled) 78.(canceled) 79.(canceled) 80.(canceled) 81.(canceled) 82.(canceled) 83.(canceled) 84.(canceled) 85.(canceled) 86.(canceled) 87.(canceled) 88.(canceled) 89.(canceled) 90.(canceled) 91.(canceled) 92.(canceled) 93.(canceled) 94.(canceled) 95.(canceled) 1 96.(currently amended) The film according to claim 49, wherein the width of the fibrils are is 2 at least 10 times the thickness. 97.(canceled) 1 98.(new) An extruded oriented film comprising: 2 a layer including: 3 a polymer alloy comprising: a dispersion of microscopically fine fibrils of a polymer P1 surrounded by a 4 5 polymer P2,

proportion of the polymer P1 is in the range 5 to 75 %.

6		where the fibrils extend substantially in one direction, have a thickness less	
7		than or equal to about $1\mu m,$ have a width at least 5 times the thickness, are	
8		flat, and are substantially parallel with the main surfaces of the film, and	
9		where the polymer P1 and the polymer P2 are different and are at least partly	
0		crystalline at temperatures less than 100°C, and	
1		where the polymer P2, in its unoriented state at 20°C, exhibits a coefficient	
2		of elasticity (E1) which is at least 15% lower than a coefficient of elasticity	
3		(E2) of the polymer P1.	
1	99.(new)	The film according to claim 98, wherein the film further comprises a minor	
2	coextruded si	urface layer on at least one side of the alloy layer to enhance bonding properties and/or	
3	modify frictional properties of the film.		
1	100.(new)	The film according to claim 99, wherein the polymer P1 comprises polypropylene,	
2	polyamide or	polyethylene terephthalate, and the polymer P2 comprises a propylene copolymer, or	
3	polyethylene		
1	101.(new)	The film according to claim 100, wherein the polypropylene comprisess a crystalline	
2	copolymer of	f propylene.	
	100 ()		
1	102.(new)	The film according to claim 100, wherein the polyethylene comprises a copolymer	
2	of ethylene.		
1	103.(new)	The film according to claim 98, wherein the film is in the form of a crosslaminate.	
1	105.(11641)	The fillin according to chann 70, wherein the fillin is in the form of a crossianimac.	
1	104.(new)	The film according to claim 98, wherein the film is in the form of a rope, twine or	
2	woven-tape p	product.	
	1 1		
1	105.(new)	An extruded oriented film comprising:	
2	a layer including:		
3		a polymer alloy comprising:	

4		a dispersion of microscopically fine fibrils of a polymer P1 surrounded by a	
5		polymer P2,	
6		where the fibrils extend substantially in one direction, have a thickness less	
7		than or equal to about $1\mu m,$ and a width at least 5 times its thickness,	
8		where the polymer P1 and the polymer P2 are different and are at least partly	
9		crystalline at temperatures less than 100°C, and	
0		where the polymer P2 in its unoriented state at 20°C exhibits a coefficient of	
1		elasticity (E1) which is at least 15% lower than a coefficient of elasticity (E2)	
2		of the polymer P1, and	
3	locatio	ns of rupture of the polymer P1 fibrils,	
4	where	the locations of rupture extend in a substantially linear fashion across the film at an	
5	angle to the direction of orientation of the fibrils and comprise the polymer P2.		
1	106.(new)	The film according to claim 105, wherein the film further comprises a minor	
2	coextruded surface layer on at least one side of the alloy layer to enhance bonding properties and/or		
3	modify friction	nal properties of the film.	
1	107.(new)	The film according to claim 106, wherein the polymer P1 comprises polypropylene,	
2	polyamide or polyethylene terephthalate, and the polymer P2 comprises a propylene copolymer, or		
3	polyethylene.		
1	108.(new)	The film according to claim 107, wherein the polypropylene comprises a crystalline	
2	copolymer of propylene.		
1	109.(new)	The film according to claim 107, wherein the polyethylene comprises a copolymer	
2	of ethylene.		
	,		
1	110.(new)	The film according to claim 105, wherein the film is in the form of a crosslaminate.	
	110.(110.11)	The initial devotants to claim 1995, wherein the first 1996 is the 1996 is a community of the community of t	
1	111.(new)	The film according to claim 105, wherein the film is in the form of a rope, twine or	
2	woven-tape pr	•	
-	moven-tape pr	Oute.	

2	a layer including:		
3	a polymer alloy comprising:		
4		a dispersion of microscopically fine fibrils of a polymer P1 surrounded by a	
5		polymer P2,	
6		where the fibrils extend substantially in one direction, have a thickness less	
7		than or equal to about $1\mu m,a$ width at least 5 times the thickness, are flat and	
8		are substantially parallel with the main surfaces of the film,	
9		where the polymer P1 and the polymer P2 are different and are at least partly	
10		crystalline at temperatures less than 100°C, and	
11		where the polymer P2 in its unoriented state at 20°C exhibits a coefficient of	
12		elasticity (E1) which is at least 15% lower than a coefficient of elasticity (E2)	
13	of the polymer P1, and		
14	locations of rupture of the polymer P1 fibrils,		
15	where the locations of rupture extend in a substantially linear fashion across the film at an		
16	angle	to the direction of orientation of the fibrils and comprise the polymer P2.	
1	113.(new)	The film according to claim 112, wherein the film further comprises a minor	
2	coextruded s	urface layer on at least one side of the alloy layer to enhance bonding properties and/or	
3	modify frictional properties of the film.		
1	114.(new)	The film according to claim 113, wherein the polymer P1 comprises polypropylene,	
2	polyamide or polyethylene terephthalate, and the polymer P2 comprises a propylene copolymer, or		
3	polyethylene		
1	115.(new)	The film according to claim 114, wherein the polypropylene comprises a crystalline	
2	copolymer of propylene.		
1	116.(new)	The film according to claim 114, wherein the polyethylene comprises a copolymer	

An extruded oriented film comprising:

of ethylene.

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112.(new)

- 1 117.(new) The film according to claim 112, wherein the film is in the form of a crosslaminate.
- 1 118.(new) The film according to claim 112, wherein the film is in the form of a rope, twine or
- 2 woven-tape product.